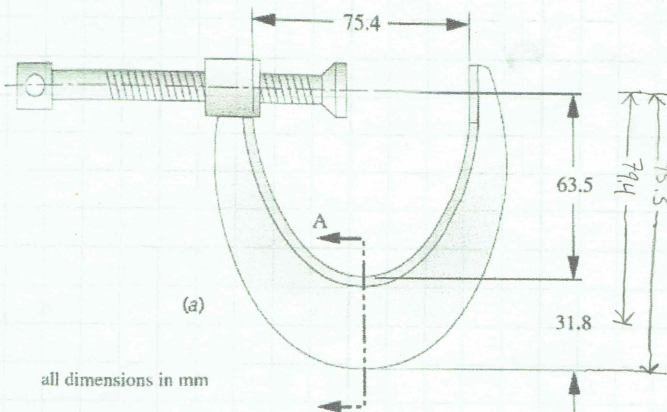
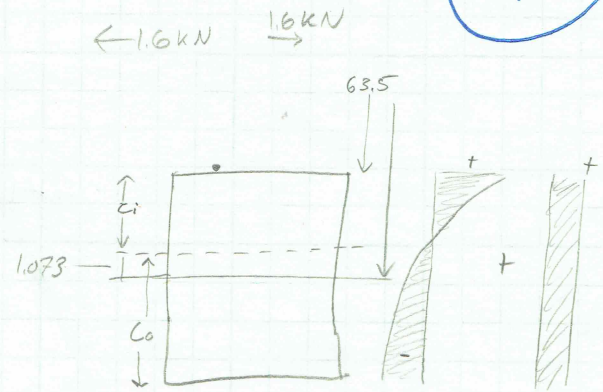


5-70 A C-clamp as shown in Figure P5-24a has a rectangular cross section as in Figure P5-24c. Find the static factor of safety if the clamping force is 1.6 kN and the material is class 50 gray cast iron.

99



all dimensions in mm

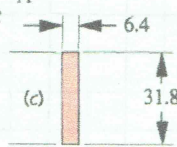


$$I = \frac{bh^3}{12} = \frac{(0.0064)(0.0318)^3}{12}$$

$$I = 1.715 \times 10^{-8}$$

$$A = bh = 203.52 \text{ mm}^2$$

$$A = 2.035 \times 10^{-4}$$



$$A = b \cdot r \quad \frac{dA}{dr} = b$$

$$M = Fr = (1600)(0.0794) = 127.04 \text{ Nm}$$

$$S_{UT} = 359 \text{ MPa}$$

$$S_C = 1131 \text{ MPa}$$

$$\left\{ \frac{A}{r} \right\} \int_{63.5}^{95.3} \frac{b}{r} dr = b \ln(r) \Big|_{63.5}^{95.3} \Rightarrow \frac{A}{\int \frac{dA}{r}} = \frac{2.035 \times 10^{-4}}{(0.0064)(\ln(0.0953) - \ln(0.0635))} = 0.0783 \text{ m}$$

$$e = 79.4 \text{ mm} - 78.3 \text{ mm} = 1.073 \text{ mm}$$

$$c_i = \frac{31.8}{2} - 1.073 = 14.827 \text{ mm}$$

$$c_o = 15.9 + 1.073 = 16.97 \text{ mm}$$

$$\sigma_i = \frac{M}{eA} \left(\frac{c_i}{r_i} \right) + \frac{F}{A} = \frac{127.04}{(1.07 \times 10^{-3})(2.035 \times 10^{-4})} \left(\frac{0.014827}{0.0635} \right) + \frac{1600}{2035 \times 10^{-4}} = 144 \text{ MPa}$$

$$\sigma_o = \frac{-M}{eA} \left(\frac{c_o}{r_o} \right) + \frac{F}{A} = \frac{-127.04}{(1.07 \times 10^{-3})(2.035 \times 10^{-4})} \left(\frac{0.01697}{0.0953} \right) + \frac{1600}{2035 \times 10^{-4}} = -96 \text{ MPa}$$

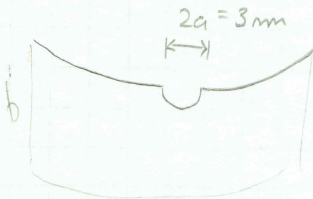
$$N = \frac{S_{UT}}{\sigma} = \frac{359}{144} = 2.49 \quad \rightarrow \text{Use "C"s}$$

$$N = 2.49$$

15

5-76 Assume that the curved beam of Problem 5-70 has a crack on its inside surface of half-width $a = 1.5$ mm and a fracture toughness of $35 \text{ MPa}\cdot\text{m}^{0.5}$. What is its safety factor against sudden fracture?

$$\sigma_{nom} = \tilde{\sigma} = 144 \text{ MPa}$$



$$b = t/2$$

$$\textcircled{-1}$$

$$\frac{14}{15}$$

$$\frac{a}{b} = \frac{1.5}{31.6} = 0.047 \rightarrow \frac{a}{b} < 0.4, \text{ so use eq 5.14d, } \beta = 1.12$$

$$K = \beta \sigma_{nom} \sqrt{\pi a} = (1.12)(144 \text{ MPa}) \sqrt{\pi(0.0015)} = 11.07 \text{ MPa}\sqrt{\text{m}}$$

$$N_{FM} = \frac{K_c}{K} = \frac{35}{11.07} = 3.16$$

$$\boxed{N_{FM} = 3.16}$$

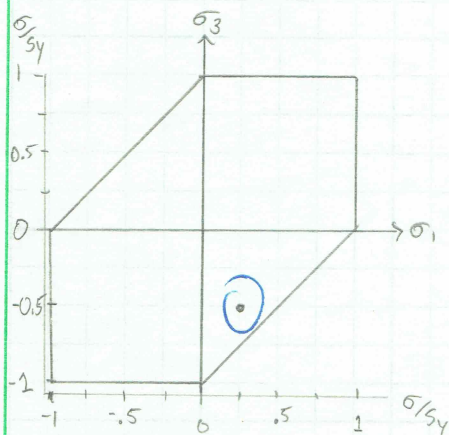
5.8) A differential element is subjected to the stresses (in MPa): $\sigma_1 = 70$, $\sigma_2 = 0$, $\sigma_3 = -140$. A ductile material has the strengths (in MPa): $S_{ut} = 350$, $S_y = 280$, $S_{uc} = 350$. Calculate the safety factor and draw $\sigma_1 - \sigma_3$ diagrams of each theory showing the stress state using:

- (a) Maximum shear stress theory. $\rightarrow$ hexagon
(b) Distortion energy theory. $\rightarrow$ ellipse

$$\begin{array}{ll} \sigma_1 = 70 & S_{ut} = 350 \\ \sigma_2 = 0 & S_{uc} = 350 \\ \sigma_3 = -140 & S_y = 280 \end{array}$$

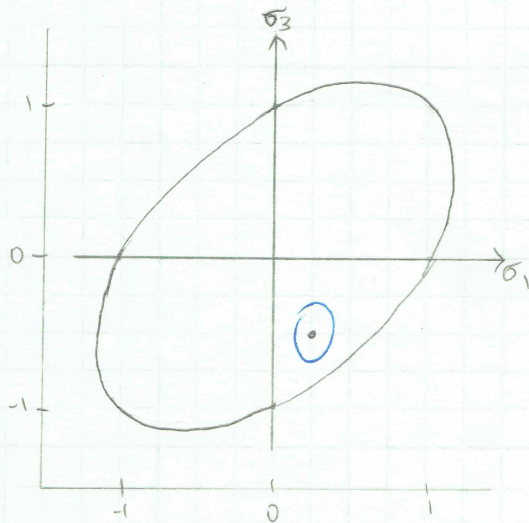
(a) $N = \frac{S_y}{\sigma_1 - \sigma_3} = \frac{280}{70 - (-140)} = 1.33$

$N = 1.33$



(b) $S_y/N = \frac{280}{N} = \sqrt{\sigma_1^2 - \sigma_1\sigma_3 + \sigma_3^2} = \sqrt{70^2 - 70(-140) + (-140)^2}$

$N = 1.51$



- 5-81 A part has the combined stress state and strengths given (in MPa) of: $\sigma_x = 70$, $\sigma_y = 35$, $\tau_{xy} = 31.5$, $S_{ut} = 140$, $S_{uc} = 140$, $S_y = 126$. Using the Distortion-Energy failure theory, find the von Mises effective stress and factor of safety against static failure.

$$\begin{array}{ll} \sigma_x = 70 & S_{ut} = 140 \\ \sigma_y = 35 & S_{uc} = 140 \\ \tau_{xy} = 31.5 & S_y = 126 \end{array}$$

$$\sigma' = \sqrt{\sigma_x^2 + \sigma_y^2 - \sigma_x \sigma_y + 3\tau_{xy}^2} = \sqrt{70^2 + 35^2 - 70(35) + 3(31.5)^2}$$

$$\sigma' = 81.6 \text{ MPa}$$

$$N = 1.54$$

$$N = S_y / \sigma' = 126 / 81.6$$

15

5-85 A part has the combined stress state and strengths given (in MPa) of: $\sigma_x = 70$, $\sigma_y = 35$, $\tau_{xy} = 31.5$, $S_{ut} = 140$, $S_{uc} = 560$, $S_y = 126$. Using the Modified-Mohr failure theory, find the effective stress and factor of safety against static failure.

$$C = \frac{\sigma_x + \sigma_y}{2} = \frac{70 + 35}{2} = 52.5 \quad \sigma_1 = 88.53$$

$$\sigma_2 = 0$$

$$\sigma_3 = 16.47$$

$$R = \sqrt{\left(\frac{70-35}{2}\right)^2 + 31.5^2} = 36$$

$$C_1 = \frac{1}{2} \left[88.53 + \frac{2 \cdot 140 - 560}{-560} (88.53) \right] = 66.39$$

$$C_2 = \frac{1}{2} \left[-16.47 + \frac{2 \cdot 140 - 560}{-560} (16.47) \right] = -4.11$$

$$C_3 = \frac{1}{2} \left[-72.07 + \frac{2 \cdot 140 - 560}{560} (105) \right] = -9.79$$

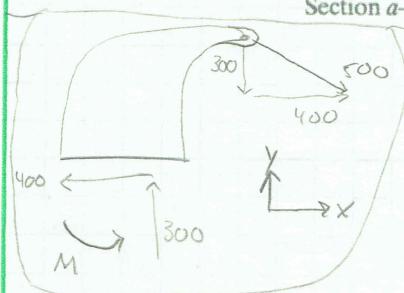
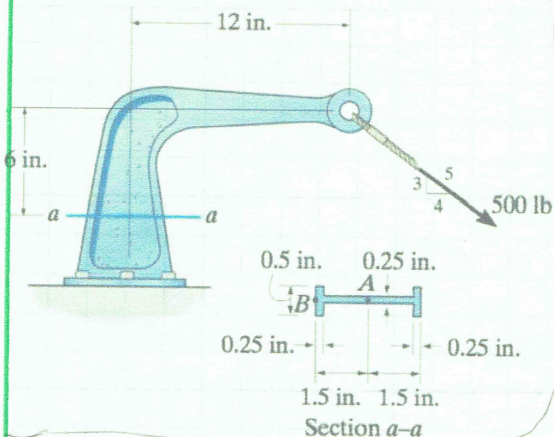
$$\tilde{\sigma} = 88.53 \text{ MPa}$$

$$N = 1.58$$

$$N = S_{ut} / \tilde{\sigma} = 140 / 88.53 = 1.58$$

15

6. (25 Points) For points A and B, do the following:
- If the material is aluminum, sketch the failure envelope using both theories. Select the material, clearly identify the relevant points and calculate the safety factors.
 - If the material is gray cast iron, sketch the failure envelope using the modified-Mohr theory. Select the material, clearly identify the relevant points and calculate the safety factors.



$$\sum \bar{M}_{a-a} = 0 = +M - 300(12) - 400(6)$$

$$M = 6000 \text{ in} \cdot \text{lbs}$$

$$A = 2(0.25 \cdot 0.5) + 0.25 \cdot 2.5 = 0.875 \text{ in}^2$$

$$I_{1,2,3} = 2\left(\frac{1}{12}(0.5)(0.25)^3\right) + \left(\frac{1}{12}(0.25)(2.5)^3\right)$$

$$I_{total} = \sum(I_i + A_i d_i^2) = 0.799$$

$$\sigma_x = 0$$

$$\sigma_y = \frac{-300}{0.875} = -342.9 \text{ psi}$$

$$\sigma_{bend} = \frac{M c}{I} = \frac{6000(1.5)}{0.799} = 11,257 \text{ psi}$$

$$\tau_{bend} = V/A_{web} = \frac{400}{0.625} = 640 \text{ psi}$$

$$\sigma_x = \sigma_{bend} - \sigma_{F, axial}$$

pt A

$$\sigma_{y_{tot}} = \sigma_y = 342.9$$

$$\sigma_1 = 834$$

$$\tau = \tau_{bend} = 640$$

$$\sigma_2 = 0$$

$$\sigma_3 = -491$$

$$C = \frac{\sigma_y}{2} = 171.45$$

$$R = \sqrt{\frac{\sigma_y^2}{2} + \tau^2} = 662.6 \text{ psi}$$

pt B

$$\sigma_{y_{tot}} = \sigma_y + \sigma_{bend} = 10914$$

$$\tau = 0$$

$$\sigma_1 = 10914$$

$$\sigma_2 = 0$$

$$\sigma_3 = 0$$

$$C = 5457$$

$$R = 5457$$

A - Aluminum (1100 sheet annealed)

$$S_{UT} = 13000 \text{ psi}$$

$$S_Y = 5000 \text{ psi}$$

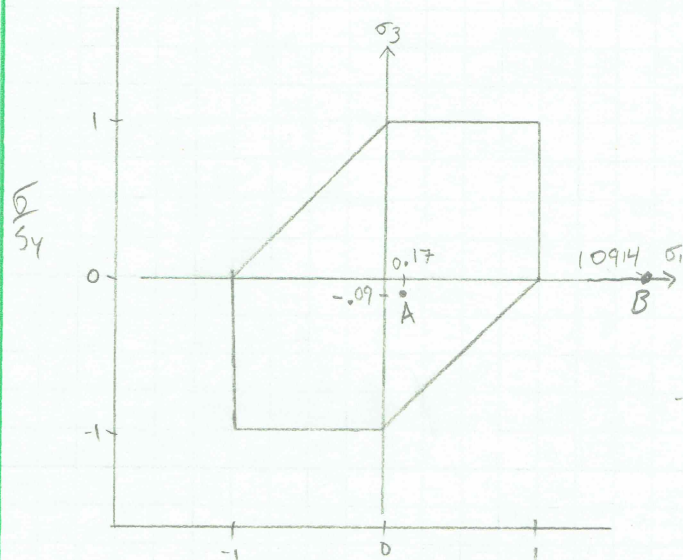
Gray Cast iron class 20

$$U_{TS} = 22 \text{ kpsi}$$

$$S_{uc} = 83 \text{ kpsi}$$

25

Max shear Stress Hexagon

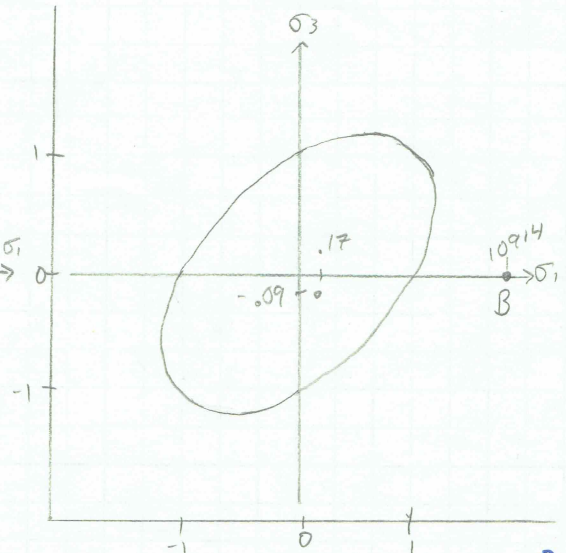


$$N_A = \frac{S_y}{\sigma_1 - \sigma_3} = \frac{5000}{834 + 491} = 3.77 = N_A$$

$$N_B = \frac{5000}{10914} = 0.458$$

$$0.458 = N_B$$

Distortion Energy Ellipse



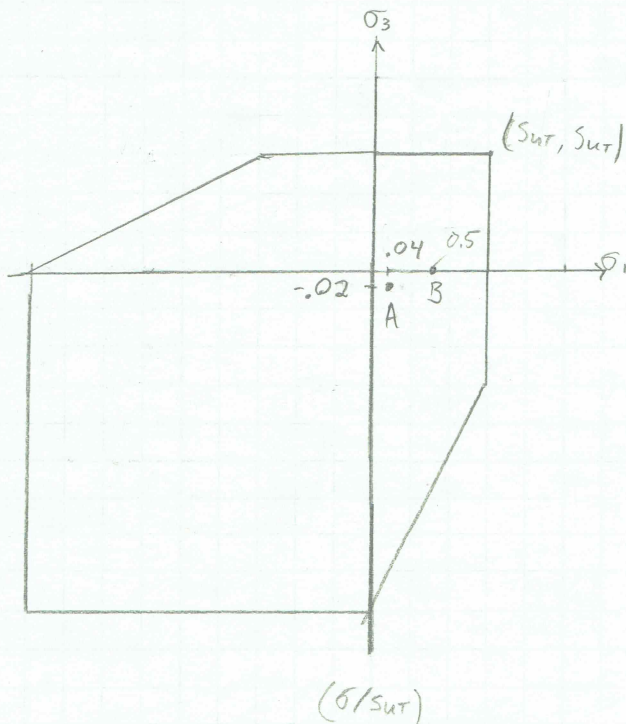
$$N_A = 4.31$$

$$N_B = 0.458$$

$$N = S_y / \sqrt{\sigma_1^2 - \sigma_1 \sigma_3 + \sigma_3^2}$$

$$N_A = 5000 / \sqrt{834^2 + 834 \cdot 491 + 491^2}$$

$$N_B = 5000 / \sqrt{10914^2}$$

Procedure
OK

$$N_A = \frac{S_{UT}}{\sigma_1} = \frac{22000}{834} = 26.4$$

$$N_B = \frac{22000}{10914} = 2.01$$

$$N_A = 26.4$$

$$N_B = 2.01$$